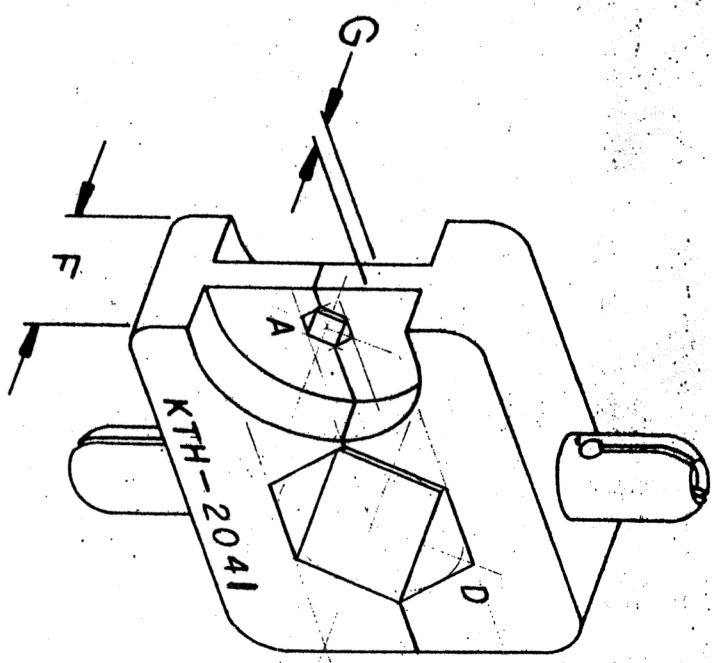


KTH-2041 S-D

REVISIONS

ISSUE CHANGES

S-D



HEX SIZES (ACROSS FLATS)		DIE WIDTH		DIE WIDTH			
A	B	C	D	F	G	H	I
.072			.429	.400	.093		

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010  
3 PLACE DECIMALS ± .004  
ANGLES ± 0°30'
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILETS PERMITTED
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

SCALE 2:1

USED ON:

REF:

CRIMP DIE

DRAWN PRT DATE 17 JUN 80

APP'D MJB DATE 18 JUN 80

**SKINGS**  
ELECTRONICS CO., INC.  
TECHNICAL NEW YORK 10027

KTH-2041 S-D