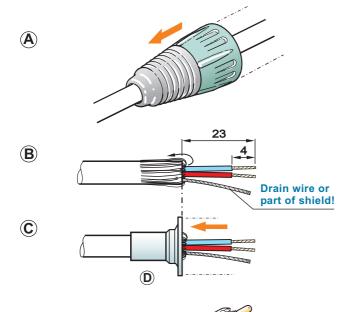


(E)

ASSEMBLY INSTRUCTION NC3MXCC | XLR Cable Connector



- A Slide the boot onto the cable.
- B Prepare cable as shown. Fold back the shield. If the cable does not offer a drain wire, twist a part of the shield for contact #1 shield wiring.
- © Slide the crimp strain relief onto the cable jacket to the position as indicated.
- Crimp the strain relief by means of HEX crimp dies of width 6.5 mm (size "E" acc. to IEC 60803).
- (E) Solder the wire ends to contacts #2 and #3 of insert.
- Position the distance sleeve between strain relief and insert.
- G Align the nose of the crimp strain relief and the recess of the distance sleeve with respect to one of the keyways.

 ${\bf Slide \, the \, unit \, into \, the \, connector \, housing.}$

H Finish the installation by turning the bushing onto the connector.

NOTE: To keep the strain relief in the keyway, avoid rotation of the cable during assembly.

F G

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