



ASSEMBLY INSTRUCTION

NC3FXX-HA | Crimp XLR Cable Connector

A Slide the boot onto the cable.

B Prepare cable as shown (twist the screen).

C Position a contact in the die and hold the contact by pressing the tool slightly together - **DO NOT CRIMP!**

D Position the wire in the contact & crimp it.

E Push the crimped contacts into the insert until you notice a snap.

F Put the chuck onto the cable and align it with insert.

G Slide the insert and the chuck into the housing.

H Finish the installation by screwing the bushing onto the connector.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 ... Screen
PIN 2 ... Hot, +
PIN 3 ... Cold, -

Repeat steps C, D, E for the remaining two contacts.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².

EXTRACTION OF CONTACT

1. Turn the contact 90°
2. Pull the contact out of the insert
3. Insert new Contact



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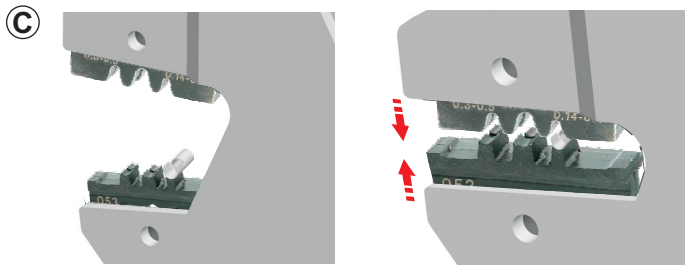
NC3MXX-HA | Crimp XLR Cable Connector



A Slide the boot onto the cable.



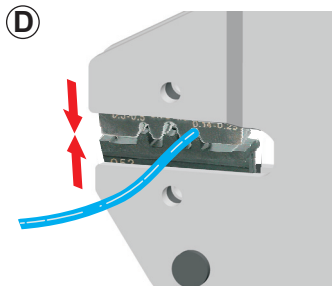
B Prepare cable as shown (twist the screen).



C Position a contact in the die and hold the contact by pressing the tool slightly together - **DO NOT CRIMP!**

D Position the wire in the contact & crimp it.

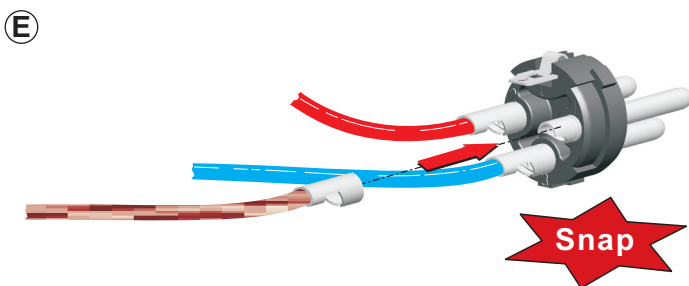
Repeat steps C, D, E for the remaining two contacts.



E Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 ... Screen
PIN 2 ... Hot, +
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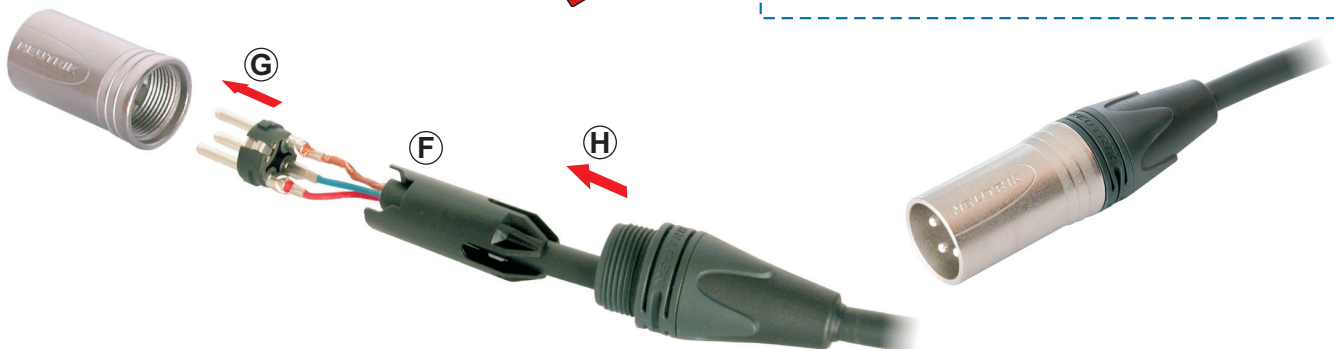
F Put the chuck onto the cable and align it with insert.

Attention: Pay attention to the guiding key.

G Slide the insert and the chuck into the housing.

H Finish the installation by screwing the bushing onto the connector.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².



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